

Wednesday, August 23, 2017 9:14:22 AM

Page 1

Item ID:	D3782-041	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:						
Item Name:	Front, Outboard Leg Assembly				Stop	*NS2*
Start Date:	8/23/2017	Start Qty: 1.00	*1*	Cust Item ID:		
Required Date:	8/28/2017	Req'd Qty: 1.00	*1*	Customer:		
Reference:						

Approvals:	Process Plan: <u>CM</u>	Date: <u>AUG 23 2017</u>	Tooling: _____	Date: _____	Run	Start	*NR1*
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____			

[illegible]

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165407

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N900040100

Setup Start *NS1*

Stop *NS2*

1

Start Date: 8/23/2017 **Start Qty:** 1.00

Cust Item ID:

Required Date: 8/28/2017 **Req'd Qty:** 1.00

1

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

**Insp.
Stamp**

Identify as per dwg & Stock Location: 57252 0.00

130

Packaging

Packaging

Memo

0.01

DAS
6
9-89

1 SEP 12 2017 

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.10

17/9/19

SEP 13 2017

Picklist Print

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Work Order ID: 165407

165407

Parent Item: D3782-041

D3782-041

Parent Item Name: Front, Outboard Leg Assembly

Start Date: 8/23/2017

Required Date: 8/28/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP
Rev:C 10.02.22 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3768-1 *D3768-1* Front Inboard Leg		Manufactured	No			110	Each	0.0000	1	1			
									**	163911			
D3787-1 *D3787-1* Foot		Manufactured	No			110	Each	4.0000	1	1			
									**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST253	4							
					162566	4							
D3762-041 *D3762-041* Front Leg Fitting Assembly		Manufactured	No			110	Each	2.0000	1	1			
									**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST251	2							
					163926	2							
AN45-13A *AN45-13A* EYE BOLT		Purchased	No			110	Each	8.0000	1	1			
									**				
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					ST339	8							
					m137710	2							
					m138040	6							

Picklist Print

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Work Order ID: 165407

165407

Parent Item: D3782-041

D3782-041

Parent Item Name: Front, Outboard Leg Assembly

Start Date: 8/23/2017

Required Date: 8/28/2017

Start Qty: 1.00

Required Qty: 1.00

AN5-13A Purchased No

110 Each 14.0000 1 1

SEP 09 2017

AN5-13A

★★

BOLT

Location

Loc Qty

Loc Code

ST338

14

m136931

14

MS21042L5 Purchased No

110 Each 609.0000 2 2

SEP 09 2017

MS21042L5

★★

Nut

Location

Loc Qty

Loc Code

GA

10

m127813

10

OVER007

100

m138336

100

ST303

499

125535

2

m127304

2

m137587

95

m137963

200

m138209

200

NAS1149D0563J Purchased No

110 Each 1,901.000 3 3

SEP 09 2017

NAS1149D0563.J

★★

Washer

Location

Loc Qty

Loc Code

GA

36

m135774

36

ST263

1865

m137820

465

m138040

700

m138209

700

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Shop Packet Print

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ITEM NO.	QTY. (-041)	PART NUMBER	DESCRIPTION
1	1	D3768-1	FRONT INBOARD LEG
2	1	D3787-1	FOOT
3	1	D3762-041	FRONT LEG FITTING ASSY
4	1	AN45-13A	EYE BOLT
5	1	AN5-13A	BOLT
6	2	MS21042L5	NUT
7	3	NAS1149D0563J	WASHER (AN960JD516)

△

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165407

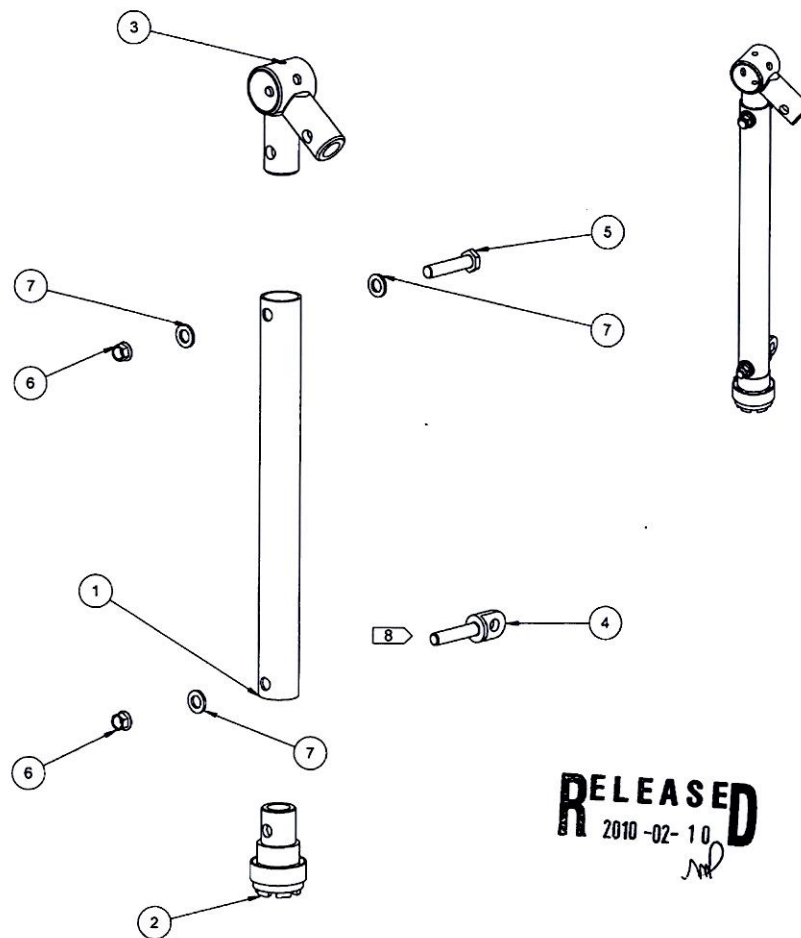
UM

AUG 23 2017

D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

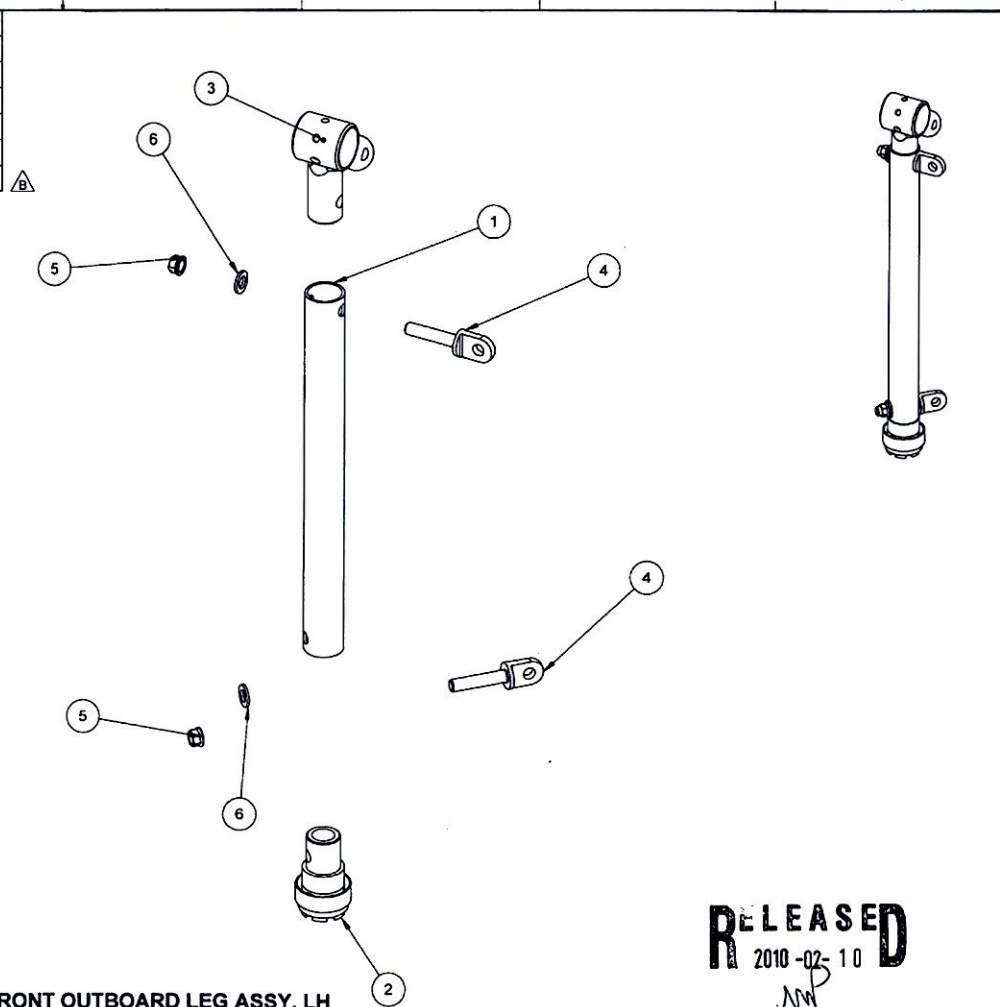
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 4 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH



RELEASED
2010-02-10

B	REV/SE P/N NAS1149D0568J TO NAS1149D0563J ALL SHEETS, ZN D7	10.01.21
A	NEW ISSUE	HS 08.06.04
REV.	DESCRIPTION	BY DATE
DESIGN	1	DART AEROSPACE LTD
DRAWN	1	HAWKESBURY, ONTARIO, CANADA
CHECKED	1	DRAWING NO. REV. B
MFG. APPR.	1	D3782 SHEET 1 OF 4
APPROVED	1	TITLE SCALE
DE APPR.	1	LEG ASSEMBLY NTS
DATE	10.01.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

ITEM NO.	QTY. (-043)	PART NUMBER	DESCRIPTION
1	1	D3768-3	FRONT OUTBOARD LEG, LH
2	1	D3787-1	FOOT
3	1	D3762-041	FRONT LEG FITTING ASSY
4	2	AN45-13A	EYE BOLT
5	2	MS21042L5	NUT
6	2	NAS1149D0563J	WASHER (AN960JD516)



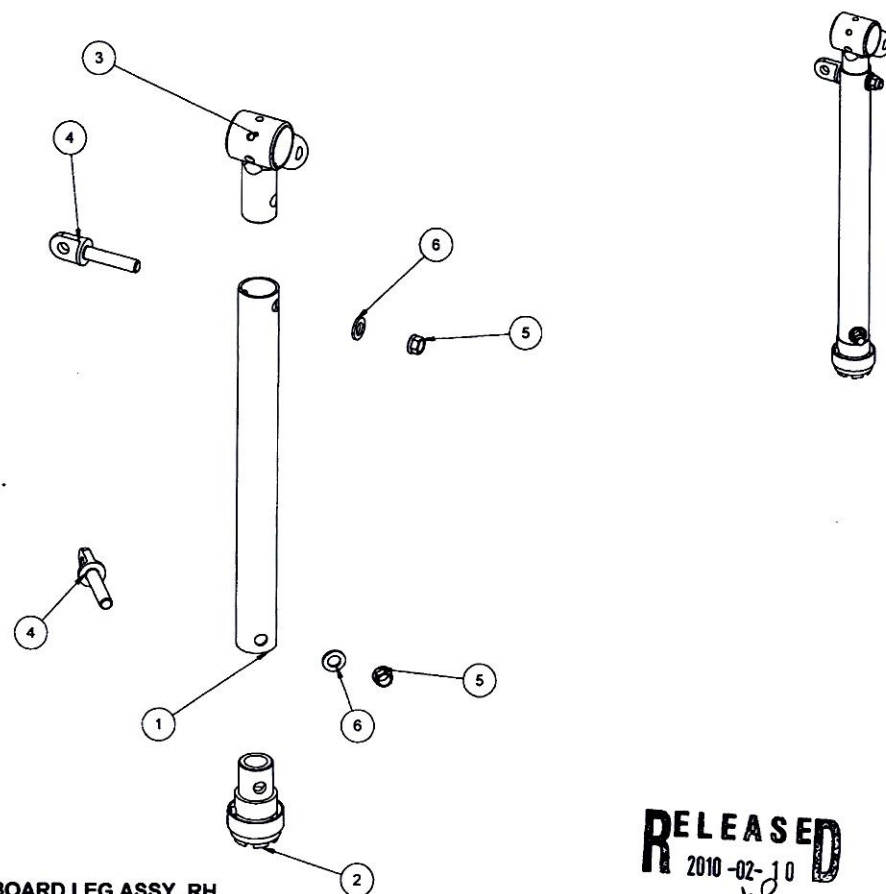
D3782-043 FRONT OUTBOARD LEG ASSY, LH

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2010-02-10
NW

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.42 lbs

DESIGN	1	DART AEROSPACE LTD	
DRAWN	1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1	DRAWING NO.	REV. B
MFG. APPR.	1	D3782	SHEET 2 OF 4
APPROVED	1	TITLE	SCALE
DE APPR.	1	LEG ASSEMBLY	NTS
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ITEM NO.	QTY. (-044)	PART NUMBER	DESCRIPTION
1	1	D3768-4	FRONT OUTBOARD LEG, RH
2	1	D3787-1	FOOT
3	1	D3762-041	FRONT LEG FITTING ASSY
4	2	AN45-13A	EYE BOLT
5	2	MS21042L5	NUT
6	2	NAS1149D0563J	WASHER (AN960JD516)



D3782-044 FRONT OUTBOARD LEG ASSY, RH

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2010-02-10

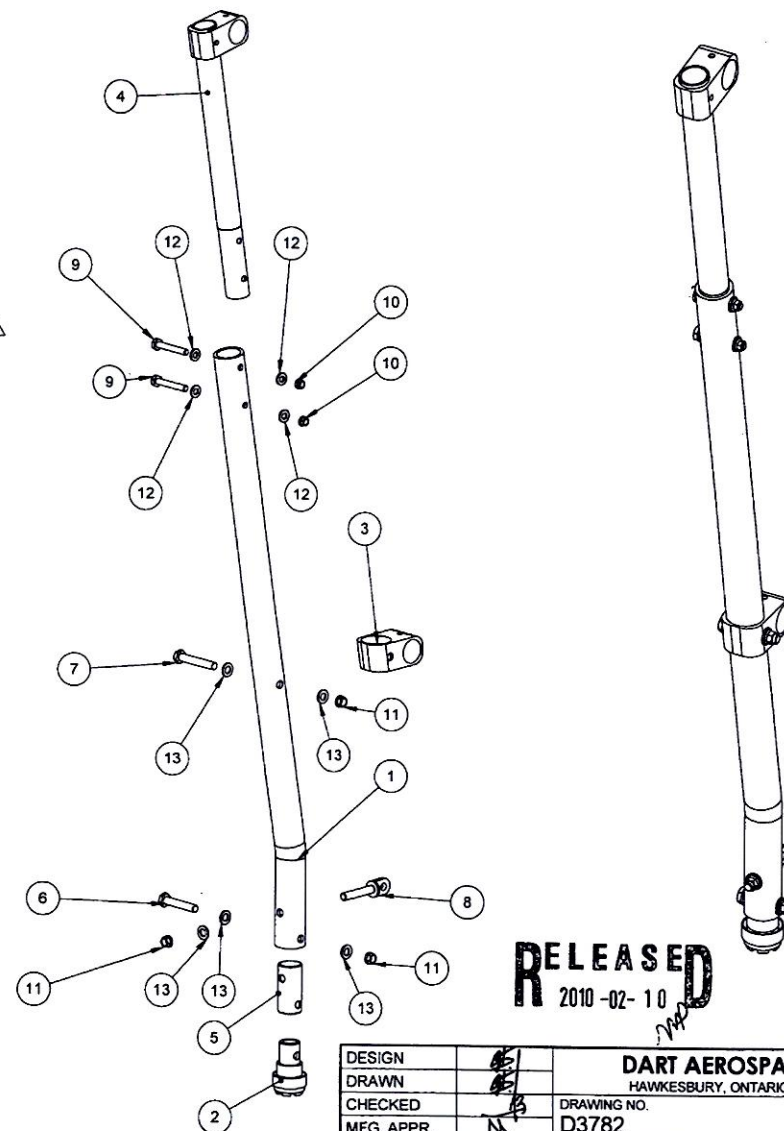
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3782	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
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ITEM NO.	QTY. (-045)	PART NUMBER	DESCRIPTION
1	1	D3772-1	BACK LEG
2	1	D3787-1	FOOT
3	1	D3764-1	BACK LEG FITTING
4	1	D3773-041	HEAD REST ADAPTER ASSY
5	1	D3786-1	SLEEVE
6	1	AN5-15A	BOLT
7	1	AN5-17A	BOLT
8	1	AN45-15A	EYE BOLT
9	2	AN4-15A	BOLT
10	2	MS21042L4	NUT
11	3	MS21042L5	NUT
12	4	NAS1149D0463J	WASHER (AN960JD416)
13	5	NAS1149D0563J	WASHER (AN960JD516)

D3782-045 BACK LEG ASSY



NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 4.71 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3782	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
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